



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C45-K-HC
Job Sheet 185170



Part No: C45-K-HC

Job Qty: 1 ea

Part Name: C-Series Remote Hook 4,500 lbs Lift Capacity - Keeperless With Cage



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/23/18

Job Tracking No:

Due Date: 11/2/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP Rev.A New issue 18.03.02 JFS Vrified by:DD Kit composed of C45-K & C45-C

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/2/18	0.00	0.00	Start Up Stores/Pkg-2		SZS
100	Small Fab	1 pcs		11/2/18	0.00	0.50	Small Fab-9		AP
110	QC	1 pcs		11/2/18	0.00	0.00	QC5		21
120	DC	1 pcs		11/2/18	0.00	0.00	DC		9-88
140	Packaging	1 pcs		11/2/18	0.00	0.00	Packaging3		21
150	QC21-FG	1 Ea		11/2/18	0.00	0.00	QC21		21

Part Op 100 - Assemble the hook into the cage using the hardware called out on the C45-C drawing and torque fasteners to 290-Descriptions: 410 in. lbs.

120 - Photocopy blue file and create labels as per O&OPM-C45

SAF-T-EZE (M128063)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C45-C	Single Cage Assembly (C45 & C60 Hook)	1 Ea (1 ea)	90-Start up Operation	S128125
C45-K	C-Series Remote Hook 4,500 lbs Lift Capacity - Keeperless	1 Ea (1 ea)	90-Start up Operation	S122881

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	C45-C	1	0	0
	C45-K	1	0	0



Container No: S128235



Part: C45-K-HC

Job No: 185170

Serial No/Batch: S128235

Revision:

Inspector:

Exp Date:

Instructions:

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

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not be found.

Plex 10/23/18 1:20 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								